Guangzhou YuBen Hydraulic Technology Co., Ltd

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## **TECHNICAL DATA**

Max crimping dia (mm)	6-87
Max crimping dia (inches)	0.24-3.43
Max. crimping force (kN)	2800
Max. crimping force (tonnage)	280
Cycle time 10 mm (s)	1.5
Hose size ID (inches)	6 Spirals 2" R13 (DN51)
Dies set series	P32
Max. opening (mm)	+65
Max.opening without dies (mm)	164
Master die D / L (mm)	99/97
Master die D / L (inches)	3.90/3.82
Motor Power (kW/HP)	5.5/7.5
Oil tank volume (L)	120
Crimping /hour	2500
Motor Voltage (V): Tri	200/220/380/400/440

## DIMENSIONS (L x W x H)

Machine (mm)	1050X810X1800
Machine (inch)	41.3X31.9X70.9
Package (mm)	1105X945X1890
Package (inch)	43.5X37.2X74.4
Station (mm)	870X650X1060
Station (inch)	34.3X25.6X41.7
Package (mm)	955X725X1340
Package (inch)	37.6X28.5X52.8

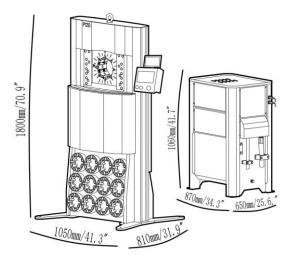
20,000,400,440				
	WEIGHT (KG)	)		
	Machine N, W.	930		
	Machine G.W.	985		
	StationN, W.	220		
	Station G.W.	270		
	CONTROL			
	XSemi-Auton	natic		
	<b>XAutomatic</b>			
	XCNC			



Suitable for batch production, high efficiency, high stability. Save operator's strength by compact ergonomic design make.

## CNC SYSTEM FEATURES

XSetup Max. opening	※Pressure control
*Correction / Offset	※Step crimping
XPressure maintaining time delay function	XSave crimping data
XSpeed change	<b>%Counting</b>
XQuality report	XSetup special die



## STANARD FEATURES

XQuickChange-tool	

×Mirror

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<u>6</u> 8 **%Electric backstop device** 

Die racks
Foot pedal \*\*

(\*\*with Automatic continuous crimping function)

P32Dies:					
DieSetNo	Crimping range	ID (mm)	L (mm)		
P32/06*	6.0 - 8.0	6	55		
P32/08*	8.0 - 10.0	8	55		
P32/10*	10.0 - 12.0	10	55		
P32/12*	12.0 - 14.0	12	55		
P32/14	14.0 - 16.0	14	55		
P32/16	16.0 - 19.0	16	55		
P32/19	19.0 - 22.0	19	55		
P32/22	22.0 - 26.0	22	70		
P32/26	26.0 - 30.0	26	70		
P32/30	30.0 - 34.0	30	70		
P32/34	34.0 - 39.0	34	75		
P32/39	39.0 - 45.0	39	75		
P32/45	45.0 - 51.0	45	90		
P32/51	51.0 - 57.0	51	90		
P32/57	57.0 -63.0	57	100		
P32/63	63.0 - 69.0	63	100		
P32/69	69.0 - 75.0	69	100		
P32/74*	74.0 - 80.0	74	100		
P32/78*	78.0 - 87.0	78	100		
* Non stand	* Non standard die				

\*: Non standard die